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Revision Number 3.01

**1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING****Product identifier**

**Product Name** SR-10™  
P400SR™ Soluble Support Material

**Other means of identification**

**Product Code(s)** SDS-400645 EN A  
**PN (Part Number)** 310-30200 340-30200 345-20005 207004-0001  
**Synonyms** None

**Recommended use of the chemical and restrictions on use**

**Recommended Use** 3D Printing  
**Uses advised against** No information available

**Details of the supplier of the safety data sheet****Manufacturer Address**

Stratasys Corporate headquarters United States  
9600 West 76th Street Suite #108  
Eden Prairie, MN 55344  
United States  
Local: +1 952-294-3900  
Phone: +1 952-937-3000

**Emergency telephone number**

**Emergency Telephone** +1 215 207 0061 - Americas - Multi lingual response  
**E-mail address** info@Stratasys.com

**2. HAZARDS IDENTIFICATION****Classification**

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

**Label elements**

The product contains no substances which at their given concentration, are considered to be hazardous to health.

**Appearance** Monofilament**Physical state** Solid**Odor** None

**Hazards not otherwise classified (HNOC)**

Not applicable

**Other Information**

Not applicable.

**Unknown acute toxicity** 91 % of the mixture consists of ingredient(s) of unknown toxicity

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

**Mixture**

Chemical name	CAS No.	Weight-%	Proprietary
Triphenyl phosphate	115-86-6	3 - 10	*

The product contains no substances which at their given concentration, are considered to be hazardous to health.

**4. FIRST AID MEASURES**

**Description of first aid measures**

**Inhalation** Remove to fresh air.

**Eye contact** Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

**Skin contact** Wash skin with soap and water.

**Ingestion** Clean mouth with water and drink afterwards plenty of water.

**Most important symptoms and effects, both acute and delayed**

**Symptoms** No information available.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Treat symptomatically.

**5. FIRE-FIGHTING MEASURES**

**Suitable Extinguishing Media** Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**Unsuitable extinguishing media** CAUTION: Use of water spray when fighting fire may be inefficient.

**Specific hazards arising from the chemical** No information available.

**Explosion data**

**Sensitivity to Mechanical Impact** None.

**Sensitivity to Static Discharge** None.

**Special protective equipment for** Firefighters should wear self-contained breathing apparatus and full firefighting turnout

fire-fighters gear. Use personal protection equipment.

## 6. ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

**Personal precautions** Ensure adequate ventilation.

### Environmental precautions

**Environmental precautions** See Section 12 for additional Ecological Information.

### Methods and material for containment and cleaning up

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Pick up and transfer to properly labeled containers.

**Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

## 7. HANDLING AND STORAGE

### Precautions for safe handling

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice.

### Conditions for safe storage, including any incompatibilities

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control parameters

#### Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Triphenyl phosphate 115-86-6	TWA: 3 mg/m <sup>3</sup>	TWA: 3 mg/m <sup>3</sup> (vacated) TWA: 3 mg/m <sup>3</sup>	IDLH: 1000 mg/m <sup>3</sup> TWA: 3 mg/m <sup>3</sup>

### Appropriate engineering controls

**Engineering controls** Showers  
Eyewash stations  
Ventilation systems.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** No special protective equipment required.

**Skin and body protection** No special protective equipment required.

**Respiratory protection** No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

**General hygiene considerations** Handle in accordance with good industrial hygiene and safety practice.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

<b>Physical state</b>	Solid
<b>Appearance</b>	Monofilament
<b>Odor</b>	None
<b>Color</b>	No information available
<b>Odor threshold</b>	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
<b>pH</b>	No data available	None known
<b>Melting point / freezing point</b>	No data available	None known
<b>Boiling point / boiling range</b>	No data available	None known
<b>Flash point</b>	No data available	None known
<b>Evaporation rate</b>	No data available	None known
<b>Flammability (solid, gas)</b>	No data available	None known
<b>Flammability Limit in Air</b>		None known
<b>Upper flammability limit:</b>	No data available	
<b>Lower flammability limit:</b>	No data available	
<b>Vapor pressure</b>	No data available	None known
<b>Vapor density</b>	No data available	None known
<b>Relative density</b>	No data available	None known
<b>Water solubility</b>	No data available	None known
<b>Solubility in other solvents</b>	No data available	None known
<b>Partition coefficient</b>	No data available	None known
<b>Autoignition temperature</b>	No data available	None known
<b>Decomposition temperature</b>	No data available	None known
<b>Kinematic viscosity</b>	No data available	None known
<b>Dynamic viscosity</b>	No data available	None known
<b>Explosive properties</b>	No information available	
<b>Oxidizing properties</b>	No information available	

### Other information

<b>Softening point</b>	No information available
<b>Molecular weight</b>	No information available
<b>VOC Content (%)</b>	negligible
<b>Liquid Density</b>	No information available
<b>Bulk density</b>	No information available

## 10. STABILITY AND REACTIVITY

<b>Reactivity</b>	No information available.
<b>Chemical stability</b>	Stable under normal conditions.
<b>Possibility of hazardous reactions</b>	None under normal processing.
<b>Conditions to avoid</b>	None known based on information supplied.
<b>Incompatible materials</b>	None known based on information supplied.
<b>Hazardous decomposition products</b>	None known based on information supplied.

## 11. TOXICOLOGICAL INFORMATION

**Information on likely routes of exposure**

**Product Information**

<b>Inhalation</b>	Specific test data for the substance or mixture is not available.
<b>Eye contact</b>	Specific test data for the substance or mixture is not available.
<b>Skin contact</b>	Specific test data for the substance or mixture is not available.
<b>Ingestion</b>	Specific test data for the substance or mixture is not available.

**Information on toxicological effects**

**Symptoms** No information available.

**Numerical measures of toxicity**

**Acute toxicity**

The following values are calculated based on chapter 3.1 of the GHS document .

<b>ATEmix (oral)</b>	9,018.60 mg/kg
<b>ATEmix (dermal)</b>	21,092.50 mg/kg

**Unknown acute toxicity** 91 % of the mixture consists of ingredient(s) of unknown toxicity

**Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Triphenyl phosphate 115-86-6	= 3500 mg/kg = 3500 mg/kg ( Rat )	> 10000 mg/kg ( Rabbit )	> 200000 mg/m <sup>3</sup> ( Rat ) 1 h

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

<b>Skin corrosion/irritation</b>	No information available.
<b>Serious eye damage/eye irritation</b>	No information available.
<b>Respiratory or skin sensitization</b>	No information available.
<b>Germ cell mutagenicity</b>	No information available.
<b>Carcinogenicity</b>	No information available.
<b>Reproductive toxicity</b>	No information available.
<b>STOT - single exposure</b>	No information available.
<b>STOT - repeated exposure</b>	No information available.
<b>Aspiration hazard</b>	No information available.

**12. ECOLOGICAL INFORMATION**

**Ecotoxicity**

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Triphenyl phosphate 115-86-6	0.6 - 4: 96 h Pseudokirchneriella subcapitata mg/L EC50	0.81 - 0.94: 96 h Pimephales promelas mg/L LC50 flow-through	-	0.86 - 1.2: 48 h Daphnia magna mg/L EC50

	static	0.47 - 1.04: 96 h Lepomis macrochirus mg/L LC50 static 0.53 - 0.8: 96 h Pimephales promelas mg/L LC50 static 1.2: 96 h Oryzias latipes mg/L LC50 static 0.28 - 0.5: 96 h Oncorhynchus mykiss mg/L LC50 static		
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**Persistence and degradability** No information available.

**Bioaccumulation** There is no data for this product.

**Component Information**

Chemical name	Partition coefficient
Triphenyl phosphate 115-86-6	4.59

**Other adverse effects** No information available.

**13. DISPOSAL CONSIDERATIONS**

**Waste treatment methods**

**Waste from residues/unused products** Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

**Contaminated packaging** Do not reuse empty containers.

**14. TRANSPORT INFORMATION**

**DOT** Not regulated

**TDG** Not regulated

**MEX** Not regulated

**ICAO (air)** Not regulated

**IATA** Not regulated

**IMDG** Not regulated

**RID** Not regulated

**ADR** Not regulated

**ADN** Not regulated

**15. REGULATORY INFORMATION**

**International Inventories**

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

**Legend:**

- TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS - Japan Existing and New Chemical Substances
- IECSC - China Inventory of Existing Chemical Substances
- KECL - Korean Existing and Evaluated Chemical Substances
- PICCS - Philippines Inventory of Chemicals and Chemical Substances
- AICS - Australian Inventory of Chemical Substances

**US Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

**SARA 311/312 Hazard Categories**

Acute health hazard	No
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**US State Regulations**

**California Proposition 65**

This product does not contain any Proposition 65 chemicals.

**U.S. State Right-to-Know Regulations**

**US State Regulations**

Chemical name	New Jersey	Massachusetts	Pennsylvania
Triphenyl phosphate 115-86-6	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

**16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION**

<u>NFPA</u>	Health hazards 0	Flammability 0	Instability 0	Physical and chemical properties -
<u>HMIS</u>	Health hazards 0	Flammability 0	Physical hazards 0	Personal protection X

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Revision Note No information available.

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**End of Safety Data Sheet**